

FW Upgrade





## Purpose

The purpose of this document is to provide a guideline for FW upgrade process.

- 1. Prepare a clean SD card formatted to FAT32.
- 2. Acquire the wanted version files folder, in the folder is zipped extract the folder.
- 3. Copy the content of the folder into an empty SD card.
- 4. These are the files the SD card should contain:

Name	Туре
FIRMWARE	File folder
USERDATA	File folder
SDCARD.INI	Configuration settings
Version.txt	Text Document
Version.txt.sig	SIG File

- 5. While the PLC is off, Insert SD card to PLC.
- 6. Power the PLC on
  - 6.1. If a new FW was found on the SD card, RUN and ERR LEDs will start blinking in 1 HZ,
- 7. Wait ~5min until only the RUN LED is blinking.
- 8. Power the PLC off
- 9. Take out the SD card.
- 10. Power the PLC on
- 11. Wait 1 min.
- 12. Power the PLC off and on (power cycle)
- 13. if the process was successful RUN LED should be constantly on

(ERR LED might be red, that is OK)